

## AMENDMENT TO THE SPECIFICATION

Please replace the paragraph of the specification starting on page 18, line 20 of the application with the following:

-- A radial drive mechanism 160 includes an actuator 180 fixedly secured to machine base 189. A rod ~~174~~ 172 extending from actuator 180 is coupled to a shaft ~~172~~ 174 by a connector 173. The ~~rod~~ shaft 174 extends through the hollow drive shaft 204. A yoke 171 is fixedly secured to the shaft ~~172~~ 174. A pair of levers 181, 182 are pivotally attached to carrier 150 by pins 183, 184. A first bearing block 141 and second bearing block 142 are each disposed in one of the radially extending channels 151. A first roller 121 and second roller 122 are operatively supported on the carrier 150 by shafts 131, 132 extending from bearing blocks 141, 142, respectively. The first roller 121 is radially and axially offset from the second roller 122. The rollers 121, 122 are radially movable toward away from the spin axis 25. The levers 181, 182 engage bearing blocks 141 and 142. When the actuator 180 retracts the shaft ~~172~~ 174, levers 181, 182 cause the bearing blocks 141, 142 and the attached rollers 121, 122 to translate radially inward.--

Please replace the paragraph of the specification starting on page 19, line 7, of the application with the following:

-- Hollow drive shaft 204 rotates with respect to shaft ~~172~~ 174, which permits the radial drive mechanism 160 to translate the rollers 121, 122 while the rollers 121, 122 are spinning. In the present embodiment, the radial drive mechanism 160 is referred to as an internal actuation device, as shaft ~~172~~ 174 is internal to hollow drive shaft 204.

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Furthermore, shaft ~~172~~ 174 may retract, extend or move along with hollow drive shaft 204.--